

NEW APR SOFTWARE INSTALLATION

If there is current install of APR software it could be either Metcal labeled version or OKI labeled version. Easiest way to tell is desktop icon:



Metcal Desktop icon



OKI Desktop icon

If current install is Metcal labeled version follow Section 1. If current install is OKI labeled version follow Section 2.

Section 1: From old Metcal software to OKI software:

1. If the existing software on APR controller is one of the following versions (with Metcal desktop icon and program files in Metcal folder):

Machine	Metcal Software version
APR-5000 early version serial numbers 00101-00258	1.06.19 or earlier
APR-5000E (serial numbers 00259 or higher)	2.00.19 or earlier
APR-5000-XL / APR-5000-XLS	2.0019 or earlier

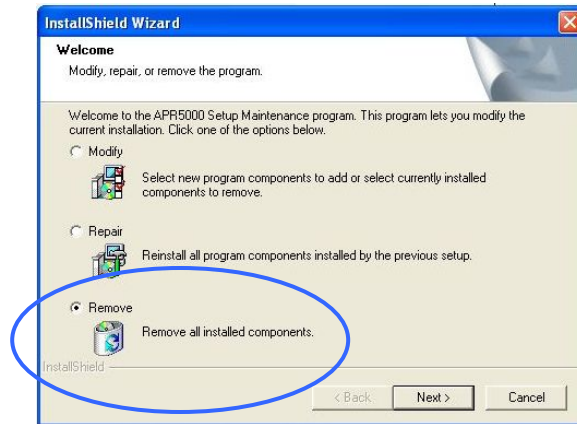
And, if you wish to install updated version of software from the following:

Machine	OKI Software version
APR-5000 early version serial numbers 00101-00258	1.06.20 or above
APR-5000E (serial numbers 00259 or higher)	2.01.20 or above
APR-5000-XL / APR-5000-XLS	2.01.20 or above

You must first uninstall the earlier Metcal labeled version using the following steps. Since the newer OKI version installs in a new folder labeled "OK International" in Program Files, it will no recognize the earlier version is installed and install over it, resulting in 2 versions of the software installed on the same computer. To avoid conflicts, the earlier software should be removed first.

2. You must either have the original software disk or the copy of the original Metcal software. Run the setup program (setup.exe) for the earlier version in table 1. The program should recognize software already installed and only give the options for MODIFY, REPAIR, REMOVE. Select REMOVE. For next window, select OK to remove application and all its components.





3. After completely removing the earlier software version, run the SETUP program (Setup.exe) for the new version software and follow the prompts.



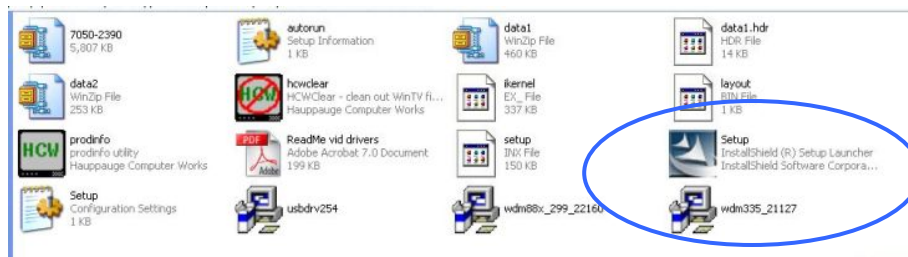
Desktop icon



4. The new software will install in "OK International" labeled folder in Program Files. If there were any processes or profiles in the old Metcal folder they should be already copied into the new OKI folder automatically during the install. The old Metcal folder will still remain in Program Files. The desktop icon for APR software will now be labeled OKI.
5. Normally for a new install it will not be necessary to install new video drivers, but if it is needed, refer to the READ ME document in the new software files about installation of new video drivers.

Section 2: From older OKI software version to new OKI software version:

6. If old software is OKI version then you can run the setup program (setup.exe) for either old or new version. The program should recognize software already installed and only give the options for MODIFY, REPAIR, REMOVE. Select REMOVE. For next window, select OK to remove application and all its components.



7. After completely removing the earlier software version, run the SETUP program (Setup.exe) for the new version software and follow the prompts.



8. The new software will install in "OK International" labeled folder in Program Files. No processes or profiles should be affected, although it is always a good idea to back up processes and profiles in any case.

9. The desktop icon for APR software will still be labeled OKI.



10. Normally for a new install it will not be necessary to install new video drivers, but if it is needed, refer to the READ ME document in the new software files about installation of new video drivers.